

SELECTION:		CARDBOARD			
composition of the mass:		RECYCLING 100 %			
Quality parameters:	Method	Measure	Defined Value	Target Value	Standard
base weight	laboratory weight	g/m ²	500	±15	PN-EN ISO 536:2012
moisture	waga	%	7	±1	PN-EN ISO 287:2011
strength machine					
tensile strength	MD	N	330	±15	PN-ISO 1924-1
	CD	N	250	±17	PN-ISO 1924-2
water absorptiveness	Cobb'60	%	-	±5	PN-EN 20535, PN-ISO 535
internal bond strength Scott Bond	Scott Bond	J/m ²	-	±15	TAPPI T569 pm-00
thickness	thickness gauge	mm	0,9	±0,05	ISO 534, ISO 3034
spot	0,5 - 1mm ²	szt	40	max	PN-EN ISO 15755:2002
roll width	standard	mm	1000	±2	-
roll diameter	standard	mm	1200	±2	-
roll weight	standard	kg	500	±30	-
burst	tape and marking on the front part of the roll				-
marking	control label (date, palette, number, weight, shift)				-
Cardboard meets the requirements of the EU Directive 94/62/EC with regard to the content of heavy metals and RP Act of 13 JUNE 2013r on packaging and paskaging waste (Dz.U.z 2013 poz.888)					